

# Work Order ID 85063

\*85063\*

Page 1

June-22-12 1:47:09 PM

Item ID: D3394-3RG Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Lug  
 Start Date: 6/01/12 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 6/04/12 Req'd Qty: 2.00 \*2\* Customer: CU-DAR001  
 Reference: RMA RA111325 - RETURN

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| D3394, DEO D3394-              | Rev B                    |                      |         |        |              |               |               |                  |                |
| DEO D3394-B-2                  |                          |                      |         |        |              |               |               |                  |                |

100

0.00

\*100\*

QC

Quality Control

Memo

INSPECT RA111325  
D3394-3RG B78926

0.00

8/12/05/23

110

0.00

\*110\*

HandFinish

Hand Finishing

Memo

APPLY ROCKER GUARD PER DRWG D3394 B 121960

0.00

AB

12-6-30 (2)

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\*85063\*

Page 2

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 Reference: RMA RA111325

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID         | Operation<br>Description  | Set Up/<br>Run Hours | Tool ID | Tool #    | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--|---|----------------------|---------|-----------|--------------|---------------|---------------|------------------|----------------|
| 120<br>*120*<br>QC<br>Quality Control  | QC3- Inspect Part Finish<br><br>Memo  | 0.00<br>0.00         |         | 5/2107/13 |              | 62            |               |                  |                |
| 130<br>*130*<br>Packaging<br>Packaging | Identify as per dwg & Stock Location: ST 420<br><br>Memo<br>RE-IDENTIFY USING NEW B/N | 0.00<br>0.00         |         |           |              | 24            |               |                  | SP 12-7-3      |
| 140<br>*140*<br>QC<br>Quality Control  | QC21- Final Inspection - Work Order Release<br><br>Memo                               | 0.00<br>0.00         |         |           |              |               |               |                  | 12/7/48        |

12/07/14



# Picklist Print

June-22-12 1:47:09 PM

Page 1

Work Order ID: 85063

Parent Item: D3394-3RG

Start Date: 6/01/12

Required Date: 6/04/12

Parent Item Name: Lug

Start Qty: 2.00

Required Qty: 2.00

Comments: Ipp revA 11.05.27 new issue EC verified by:DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3394-3RG<br>Lug                |                        | Manufactured  | No          |                     |                  |                 | Each               | 18.0000        |             | 2            |               |                |        |

Location

Loc Qty

Loc Code

ST420

6

81773

6

ST469

12

80218

12

78926

2

in

# **RA 111325 D3394-3RG**

## **B78926**

Received @ May 22<sup>nd</sup> Dart, 2012  
Inspected @ May 23<sup>rd</sup> Dart, 2012

Customer: Air Evac  
Customer Contact: Dan Bush  
Shipped from: West Plains MO USA

### **Instructions for RA 111325 D3394-3 RG B78926**

- Lugs have no rocker Guard
- Need to have it applied
- Needs to be done on NEW WORK ORDER
- Needs NEW BATCH #
- Must be done before its returned back into stock

**Time Estimate** = 3 HOURS (finishing & stores)

**Departments Required:** Stores (restocking) Finishing (apply rocker guard)

**Pictures Attached** = NO

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**

*8/10/13*

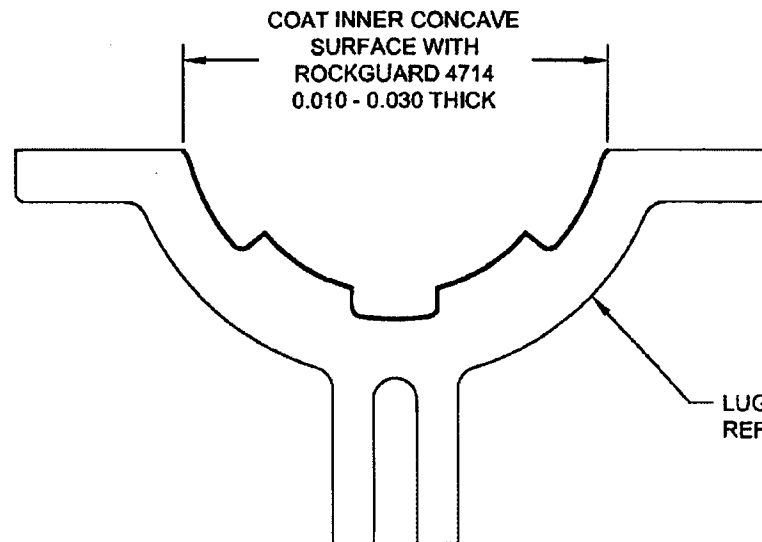
|                      |                      |                        |  |  |                         |                           |              |
|----------------------|----------------------|------------------------|--|--|-------------------------|---------------------------|--------------|
| DRAWING NO.<br>D3394 | TITLE<br>LUG         | REV. B                 | DART AEROSPACE USA, INC<br>ENGINEERING ORDER |  | D.E.O. NO.<br>D3394-B-2 | SHEET NO.<br>SHEET 1 OF 1 | SCALE<br>NTS |
| DRAWN<br><i>ap</i>   | CHECKED<br><i>SC</i> | MFG. APPR.<br><i>M</i> | APPROVED<br><i>MP</i>                        |  | DE APPR.<br><i>MP</i>   |                           |              |
| DATE<br>11.05.02     | DATE<br>11.05.09     | DATE<br>11.05.09       | DATE<br>11.05.09                             |  | DATE<br>11.05.09        |                           |              |

**PURPOSE**

ADD D3394-xRG OPTION

**CHANGE**

D3394-xRG MOUNTING LUGS ARE IDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



*W/088063*

**RELEASED**  
2011-05-26  
*MP*

D3394-1RG LUG (SHOWN)  
D3394-3RG/-5RG LUGS (SIMILAR)  
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

